

# UNITED

LABORATORIES

- TOUGH (STEEL REINFORCED).
- DURABLE.
- EXCEPTIONAL ADHESION—BONDS TO A WIDE RANGE OF METALS.
- FAST CURING—READY FOR DRILLING, FILING, TAPPING OR MACHINING IN ONLY 1 HOUR.
- EASY APPLICATION—REQUIRES NO SPECIAL TOOLS OR EQUIPMENT.

#### DIRECTIONS:

1. Bond area must be clean and roughened prior to application. Use a good degreaser such as United 366 GOOD NEWS at 4:1 with hot water to remove grease, dirt and oil. Roughen by scoring or coarse filing, remove any dust or residue.
2. Twist off desired amount of product for immediate use.
3. Knead until the two parts are blended to a single uniform color. Immediately apply to the area to be repaired (no more than 2 minutes elapsed time.)
4. Surface can be smoothed by hand or cloth rubbing with tap water.
5. Allow to cure for one hour before further processing.
6. For underwater application, work the mixed epoxy forcefully into the substrate and hold until adhesion begins to take affect.

## United 298 STIK-IT Steel-Reinforced Epoxy

KEEP OUT OF REACH OF CHILDREN.

### WARNING

READ ALL CAUTIONS BEFORE USING.  
HARMFUL IF SWALLOWED.

*PRECAUCION AL USARIO: Si usted no puede leer Ingles, pregunte a alguien que le traduzca esta etiqueta para usted antes de uso.*

UNITED LABORATORIES, INC.  
320 37th Avenue • St. Charles, IL 60174  
1-800-323-2594 • [www.unitedlabsinc.com](http://www.unitedlabsinc.com)

#### WARNING:

Contains epoxy and amine resins. May cause irritation to sensitive skin. Wash hands thoroughly with soap and water after use. Avoid contact with eyes—can cause irritation. In case of eye contact, flood with cool water for 15 minutes and consult a physician.

An MSDS for this product is available through United's website, [www.unitedlabsinc.com](http://www.unitedlabsinc.com), providing 24 hour access. Please read the MSDS carefully and follow all directions when using or handling this product. Never reuse empty containers. Incompatible materials may adversely react.

<b>HMIS® III CODE</b> 0=MINIMAL 1=SLIGHT 2=MODERATE 3=SERIOUS 4=SEVERE <b>PERSONAL PROTECTION INDEX</b> Glasses and Gloves	HEALTH	1
	FLAMMABILITY	1
	PHYSICAL HAZARD	0
	PERSONAL PROTECTION	B

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NET CONTENTS: 4 OZ. (114 g)

#### FEATURES:

- Instant repairs on equipment and machinery.
- Highly portable: any worker can carry a tube for emergencies.
- Hardens quickly. No standing around waiting for product to activate.
- Rust proof.

#### BENEFITS:

- Field repairs done quickly—less down time and fewer expensive maintenance calls.
- No need to call out expensive specialists with bulky equipment.
- One product for many uses: rebuilds small engine parts, seals leaks, fills cracks and voids in metals, repairs stripped threads, repairs metal tools, equipment, ducts, housings and appliances.

#### PERFORMANCE DATA\*:

WORKING LIFE (minutes) .....	3-5
SHELF STABILITY (months @ 75°F, minimum) .....	24
NON-VOLATILE CONTENT (%).....	100
SHRINKAGE (%) .....	<1
DENSITY .....	15.8 lb/gal (1.9 gm/cm <sup>3</sup> )
HARDNESS, SHORE D (full cure, 24 hrs.) .....	75-85
LAP SHEAR TENSILE (On Cold Rolled Steel p.s.i.) .....	900
COMPRESSIVE STRENGTH (p.s.i.).....	12,000
ELECTRICAL RESISTANCE (megohms) .....	30,000
DIELECTRIC STRENGTH (volts/mil).....	300
UPPER TEMPERATURE LIMIT Continuous (°F) .....	250
Intermittent (°F).....	300
CHEMICAL RESISTANCE: Resistance to hydrocarbons, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids and bases.	

\* Not to be used for specification purposes.